

SG400 Suggested Specification:

The security transfer grille shall be the Tuttle & Bailey SG400 maximum security grille. The grille shall be constructed of two faces with 3/16" steel with 5/16" diameter round holes on 7/16" staggered centers with a 1" border. The sleeve shall be stitch-welded to each face and along the seams of the sleeve.

Accessory Options:

The grille shall provide optional steel anchor bars (AB) 3/4" diameter x 3" long positioned 3" from back of face plate on top and bottom of sleeve.

The grille shall provide optional steel security bars (SB) 3/4" diameter on a maximum of 6" centers tack welded twice at each intersection and welded completely around at the sleeve joint.

The paint finish shall be Tuttle & Bailey White (WH). The finish shall be an anodic acrylic paint, baked at 315°F for 30 minutes.