



SPECIFICATIONS

SG400

SG400 Suggested Specification:

The security transfer grille shall be the Tuttle & Bailey SG400 maximum security grille. The grille shall be constructed of two faces with 3/16" steel with 5/16" diameter round holes on 7/16" staggered centers with a 1" border. The sleeve shall be stitch-welded to each face and along the seams of the sleeve.

Accessory Options:

The grille shall provide optional steel anchor bars (AB) 3/4" diameter x 3" long positioned 3" from back of face plate on top and bottom of sleeve.

The grille shall provide optional steel security bars (SB) 3/4" diameter on a maximum of 6" centers tack welded twice at each intersection and welded completely around at the sleeve joint.

Finish shall be Tuttle & Bailey White (WH) electrocoat finish. The finish shall be an anodic acrylic paint, baked at 315°F for 30 minutes with a pencil hardness of HB to H.

Model	Width	Height	Sleeve Length	*Accessories	Finish
SG400	6" to 30" in 2" increments	4" to 30" in 2" increments	06 - 6" 08 - 8" 10 - 10" 12 - 12" 18 - 18"	00 - None AB - Anchor bars SB - Security bars	WH - White
				*Up to two accessories can be selected.	

Example: SG400 - 20 - 16 - 06 - AB - WH