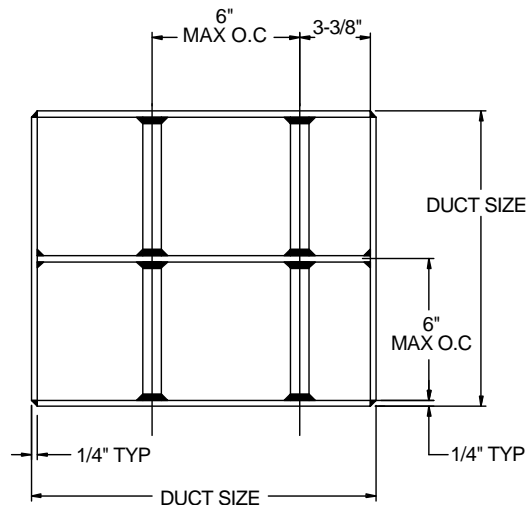
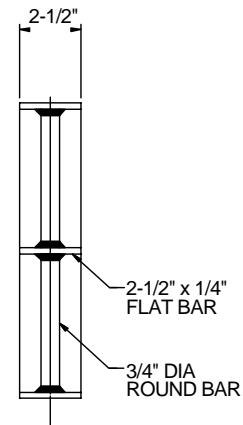


SDBF Standard Construction Details

- **Horizontal Bars:** 2-1/2" x 1/4" flat steel bars on 6" centers
- **Vertical Bars:** 3/4" dia. round steel bars on 6" centers
- **Frame:** 2-1/2" x 1/4" steel plate continuously welded at seams
- **All welded construction**
- **Finish:** White (WH) or Mill (ML)


Face View Detail

Side View Detail
Available Sizes:

6" x 4" to 30" x 30" in 2" increments

Dimensions are in inches. Product information subject to change without notice.

PROJECT: _____	SUBMITTED BY: _____	DATE: 2-25-02	SD-1837
ARCHITECT: _____		SDBF Security Duct Bars with Frame Steel	
ENGINEER: _____			
CONTRACTOR: _____			
LOCATION: _____			